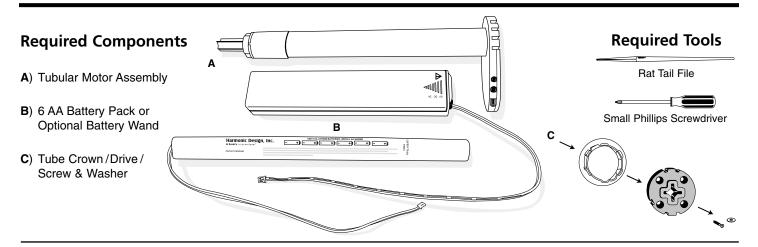
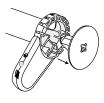
Fabrication Instructions ~ System II

Roller Shades and Solar Screens



Optional Motor Rotation Motor comes standard as a right side motor. To change the motor to a left side motor:

a. Remove roller shade insert/plug



b. Slide tear drop out of housing



c. Rotate tear drop 180°



 d. Slide back into housing



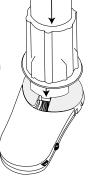
e. Replace insert/plug



CAUTION: Excessive force during rotation may detach internal connector. If this happens carefully use a small screwdriver and press connector housing to reinsert.

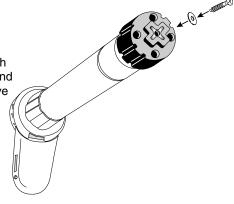
Step 1

Place tube crown over motor with the flat side of the crown placed flush against the motor housing.



Step 2

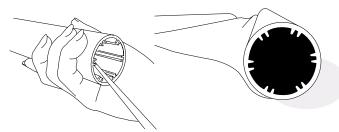
Using phillips screwdriver, attach enclosed screw and washer to the drive and motor shaft.



Step 3

Debur the inside of the tube using the rat tail file.

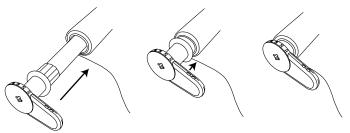
The shade is now ready for final assembly.



Roller tube must be aluminum. Motor will not operate when used with steel tube.

Step 4

Slide motor into tube firmly. Crown and drive must be properly aligned with tube profile.



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